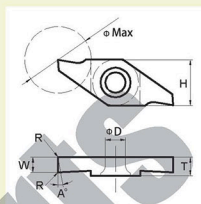
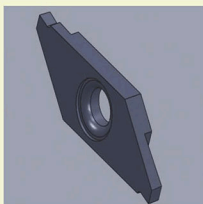
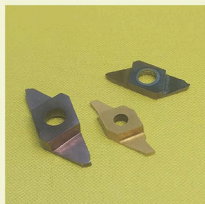


■ TKF Cut-off Inserts (small diameter ~ Ø1.653" / ~45 mm) TKF 型切断加工用刀片(小直径用)

■ Indication of Descriptions 型号表示方法



TKF	12	R	050-	S-	16D	R	(SL15)
Insert Name	Insert Size	Insert Hand	Width	Name of Chip-breaker	Lead Angle (°)	Lead Angle Hand	* Material Code
刀片名	刀片尺寸	刀片方向	刃宽	断屑槽型号	(Front Cutting Edge Angle)	导程角方向	材料编号
		R: Right-hand 右手刀		S: S-Chip-breaker S-断屑槽	导程角	R: Right-hand 右手刀	* (SL15)
		L: Left-hand 左手刀		T: T-Chip-breaker (Tough Edge) T-断屑槽 (刃口强化型)	(前切削刃角度)	L: Left-hand 左手刀	* (SL25)
				NB: No chip-breaker 无断屑槽			

* Note: Material Code 材料说明:

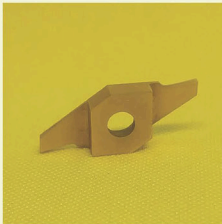
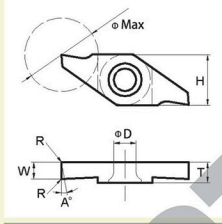
(SL15) – machining of free cutting steel 加工易切削钢.

(SL25) – machining of high strength alloy steel, high hardened steel and stainless steel 加工高强度合金钢、高硬度钢、不锈钢.



■ TKF Cut-off Inserts (small diameter ~ Ø1.653" / ~45 mm) TKF 型切斷加工用刀片(小直徑用)

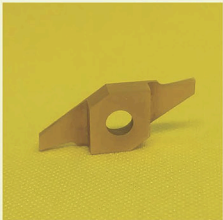
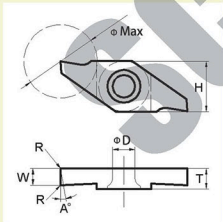
■ Part Number of TKF Inserts TKF 切斷加工刀片型号

Insert Shape 形状 (Right-hand Insert Shown 右手刀)	Part Number 型号	Dimensions (mm) 尺寸(mm)								Material 材料	
		W	Φ max	R	T	H	D	A			
  	TKF12R050-S-16DR	0.5	5	0.03	3	8.7	5	16°	SL15	SL25	
	TKF12R070-S-16DR	0.7	8	0.03	3	8.7	5	16°	SL15	SL25	
	TKF12R100-S-16DR	1.0	12	0.03	3	8.7	5	16°	SL15	SL25	
	TKF12R125-S-16DR	1.25	12	0.03	3	8.7	5	16°	SL15	SL25	
	TKF12R150-S-16DR	2.5	12	0.03	3	8.7	5	16°	SL15	SL25	
	TKF12R200-S-16DR	1.5	12	0.03	3	8.7	5	16°	SL15	SL25	
	TKF12R050-S	0.5	5	0.03	3	8.7	5	0°	SL15	SL25	
	TKF12R070-S	0.7	8	0.03	3	8.7	5	0°	SL15	SL25	
	TKF12R100-S	1.0	12	0.03	3	8.7	5	0°	SL15	SL25	
	TKF12R125-S	1.25	12	0.03	3	8.7	5	0°	SL15	SL25	
	TKF12R150-S	1.5	12	0.03	3	8.7	5	0°	SL15	SL25	
	TKF12R200-S	2.5	12	0.03	3	8.7	5	0°	SL15	SL25	
	TKF12R100-S-16DR	1.0	12	0.08	3	8.7	5	16°	SL15	SL25	
	TKF12R150-S-16DR	1.5	12	0.08	3	8.7	5	16°	SL15	SL25	
	TKF12R200-S-16DR	2.0	12	0.08	3	8.7	5	16°	SL15	SL25	
	TKF12R100-T	1.0	12	0.08	3	8.7	5	0°	SL15	SL25	
	TKF12R150-T	1.5	12	0.08	3	8.7	5	0°	SL15	SL25	
	TKF12R200-T	2.0	12	0.08	3	8.7	5	0°	SL15	SL25	
	TKF12R050-NB-20DR	0.5	5	0	3	8.7	5	20°	SL15	SL25	
	TKF12R070-NB-20DR	0.7	8	0	3	8.7	5	20°	SL15	SL25	
	TKF12R100-NB-20DR	1.0	12	0	3	8.7	5	20°	SL15	SL25	
	TKF12R150-NB-20DR	1.5	12	0	3	8.7	5	20°	SL15	SL25	
	TKF12R200-NB-20DR	2.0	12	0	3	8.7	5	20°	SL15	SL25	
	TKF12R050-NB	0.5	5	0	3	8.7	5	0°	SL15	SL25	
	TKF12R070-NB	0.7	8	0	3	8.7	5	0°	SL15	SL25	
	TKF12R100-NB	1.0	12	0	3	8.7	5	0°	SL15	SL25	
	TKF12R150-NB	1.5	12	0	3	8.7	5	0°	SL15	SL25	
	TKF12R200-NB	2.0	12	0	3	8.7	5	0°	SL15	SL25	



TKF Cut-off Inserts (small diameter ~ Ø1.653" / ~45 mm) TKF 型切斷加工用刀片(小直徑用)

Part Number of TKF Inserts TKF 切斷加工刀片型号

Insert Shape 形状 (Left-hand Insert Shown 左手刀)	Part Number 型号	Dimensions (mm) 尺寸(mm)							Material 材料	
		W	Φ max	R	T	H	D	A		
	TKF12L050-S-16DL	0.5	5	0.03	3	8.7	5	16°	SL15	SL25
	TKF12L070-S-16DL	0.7	8	0.03	3	8.7	5	16°	SL15	SL25
	TKF12L100-S-16DL	1.0	12	0.03	3	8.7	5	16°	SL15	SL25
	TKF12L125-S-16DL	1.25	12	0.03	3	8.7	5	16°	SL15	SL25
	TKF12L150-S-16DL	2.5	12	0.03	3	8.7	5	16°	SL15	SL25
	TKF12L200-S-16DL	1.5	12	0.03	3	8.7	5	16°	SL15	SL25
	TKF12L050-S	0.5	5	0.03	3	8.7	5	0°	SL15	SL25
	TKF12L070-S	0.7	8	0.03	3	8.7	5	0°	SL15	SL25
	TKF12L100-S	1.0	12	0.03	3	8.7	5	0°	SL15	SL25
	TKF12L125-S	1.25	12	0.03	3	8.7	5	0°	SL15	SL25
	TKF12L150-S	1.5	12	0.03	3	8.7	5	0°	SL15	SL25
	TKF12L200-S	2.5	12	0.03	3	8.7	5	0°	SL15	SL25
	TKF12L100-S-16DL	1.0	12	0.08	3	8.7	5	16°	SL15	SL25
	TKF12L150-S-16DL	1.5	12	0.08	3	8.7	5	16°	SL15	SL25
	TKF12L200-S-16DL	2.0	12	0.08	3	8.7	5	16°	SL15	SL25
	TKF12L100-T	1.0	12	0.08	3	8.7	5	0°	SL15	SL25
	TKF12L150-T	1.5	12	0.08	3	8.7	5	0°	SL15	SL25
	TKF12L200-T	2.0	12	0.08	3	8.7	5	0°	SL15	SL25
	TKF12L050-NB-20DL	0.5	5	0	3	8.7	5	20°	SL15	SL25
	TKF12L070-NB-20DL	0.7	8	0	3	8.7	5	20°	SL15	SL25
	TKF12L100-NB-20DL	1.0	12	0	3	8.7	5	20°	SL15	SL25
	TKF12L150-NB-20DL	1.5	12	0	3	8.7	5	20°	SL15	SL25
	TKF12L200-NB-20DL	2.0	12	0	3	8.7	5	20°	SL15	SL25
	TKF12L050-NB	0.5	5	0	3	8.7	5	0°	SL15	SL25
	TKF12L070-NB	0.7	8	0	3	8.7	5	0°	SL15	SL25
	TKF12L100-NB	1.0	12	0	3	8.7	5	0°	SL15	SL25
	TKF12L150-NB	1.5	12	0	3	8.7	5	0°	SL15	SL25
	TKF12L200-NB	2.0	12	0	3	8.7	5	0°	SL15	SL25

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