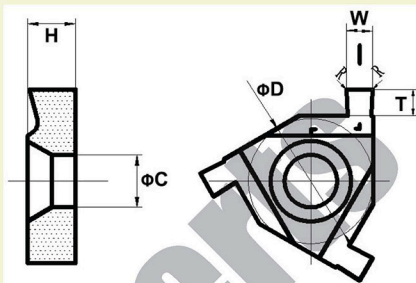
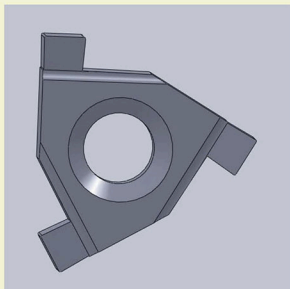


## Internal & External Grooving Inserts (circlip grooving inserts) 平装切槽刀片(卡簧槽刀片)

### Descriptions of Insert Number 型号表示方法



|              |                                   |                |               |
|--------------|-----------------------------------|----------------|---------------|
| 16           | ER                                | 1.0            | (SL15)        |
| Insert Sizes | Insert Hand                       | Grooving Width | Material Code |
| 刀片尺寸         | 刀片方向                              | 切槽宽度           | 材料编号          |
| 16           | ER: External grooving insert 外切槽刀 |                | (SL15)        |
| 22           | NR: Internal grooving insert 内切槽刀 |                | (SL25)        |

\* Note: Material Code 材料说明:

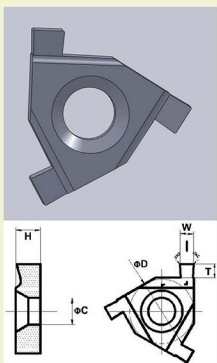
(SL15) – machining of free cutting steel 加工易切削钢.

(SL25) – machining of high strength alloy steel, high hardened steel and stainless steel 加工高强度合金钢、高硬度钢、不锈钢.

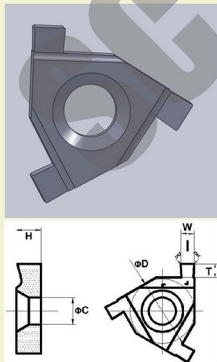


Internal & External Grooving Inserts (circlip grooving inserts) 平装切槽刀片(卡簧槽刀片)

Part number of **EXTERNAL** circlip grooving inserts 平装切槽刀片(外卡簧槽刀片)

| Insert Shape<br>形状                                                                | Insert No.<br>型号 | Dimensions (mm) |      |   | 尺寸 (厘米) |      |     | Material<br>材料 |      |
|-----------------------------------------------------------------------------------|------------------|-----------------|------|---|---------|------|-----|----------------|------|
|                                                                                   |                  | Φ D             | H    | C | T       | H    | R   |                |      |
|  | 16ER1.0          | 9.525           | 3.65 | 4 | 1       | 1.25 | 0.1 | SL15           | SL25 |
|                                                                                   | 16ER1.2          |                 |      |   | 1.2     | 1.3  | 0.1 | SL15           | SL25 |
|                                                                                   | 16ER1.4          |                 |      |   | 1.4     | 1.5  | 0.1 | SL15           | SL25 |
|                                                                                   | 16ER1.7          |                 |      |   | 1.7     | 1.7  | 0.1 | SL15           | SL25 |
|                                                                                   | 16ER1.95         |                 |      |   | 1.95    | 1.7  | 0.1 | SL15           | SL25 |
|                                                                                   | 16ER2.25         |                 |      |   | 2.25    | 1.8  | 0.1 | SL15           | SL25 |
|                                                                                   | 22ER1.7          | 9.525           | 3.65 | 5 | 1.7     | 3    | 0.5 | SL15           | SL25 |
|                                                                                   | 22ER1.8          |                 |      |   | 1.8     | 3    | 0.5 | SL15           | SL25 |
|                                                                                   | 22ER1.9          |                 |      |   | 1.9     | 3    | 0.5 | SL15           | SL25 |
|                                                                                   | 22ER2.0          |                 |      |   | 2       | 3    | 0.5 | SL15           | SL25 |
|                                                                                   | 22ER2.2          |                 |      |   | 2.2     | 3    | 0.5 | SL15           | SL25 |
|                                                                                   | 22ER2.5          |                 |      |   | 2.5     | 3    | 0.5 | SL15           | SL25 |
|                                                                                   | 22ER3.0          |                 |      |   | 3       | 3    | 0.5 | SL15           | SL25 |

Part number of **INTERNAL** circlip grooving inserts 平装切槽刀片(内卡簧槽刀片)

| Insert Shape<br>形状                                                                 | Insert No.<br>型号 | Dimensions (mm) |      |   | 尺寸 (厘米) |      |     | Material<br>材料 |      |
|------------------------------------------------------------------------------------|------------------|-----------------|------|---|---------|------|-----|----------------|------|
|                                                                                    |                  | Φ D             | H    | C | T       | H    | R   |                |      |
|  | 16NR1.0          | 9.525           | 3.65 | 4 | 1       | 1.25 | 0.1 | SL15           | SL25 |
|                                                                                    | 16NR1.2          |                 |      |   | 1.2     | 1.3  | 0.1 | SL15           | SL25 |
|                                                                                    | 16NR1.4          |                 |      |   | 1.4     | 1.5  | 0.1 | SL15           | SL25 |
|                                                                                    | 16NR1.7          |                 |      |   | 1.7     | 1.7  | 0.1 | SL15           | SL25 |
|                                                                                    | 16NR1.95         |                 |      |   | 1.95    | 1.7  | 0.1 | SL15           | SL25 |
|                                                                                    | 16NR2.25         |                 |      |   | 2.25    | 1.8  | 0.1 | SL15           | SL25 |
|                                                                                    | 22NR1.7          | 9.525           | 3.65 | 5 | 1.7     | 3    | 0.5 | SL15           | SL25 |
|                                                                                    | 22NR1.8          |                 |      |   | 1.8     | 3    | 0.5 | SL15           | SL25 |
|                                                                                    | 22NR1.9          |                 |      |   | 1.9     | 3    | 0.5 | SL15           | SL25 |
|                                                                                    | 22NR2.0          |                 |      |   | 2       | 3    | 0.5 | SL15           | SL25 |
|                                                                                    | 22NR2.2          |                 |      |   | 2.2     | 3    | 0.5 | SL15           | SL25 |
|                                                                                    | 22NR2.5          |                 |      |   | 2.5     | 3    | 0.5 | SL15           | SL25 |
|                                                                                    | 22NR3.0          |                 |      |   | 3       | 3    | 0.5 | SL15           | SL25 |

## ■ Production Equipment 生产设备



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