

Solid Carbide Drills Twist Drills



Special Cutting Tools Co., Ltd.



■ Solid Carbide Drill 整体硬质合金钻头

■ Indication of Descriptions 型号表示方法



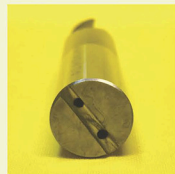
Z	D18*	12-	D20*	50	(B31)
Drill 钻头	Diameter of Cutting Edge 刃径 (D1)	Length of Cutting Edge 刃长 (L1)	Shank Diameter 柄径 (D2)	Overall Length 总长 (L2)	Material Code 材料编号

* Note: Material Code Specifications 材料说明

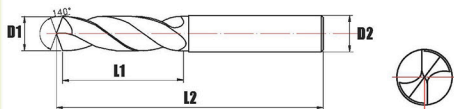
(B31) – suitable for stainless steel workpiece. 加工不锈钢

(B32) – suitable for cast iron workpiece with hardness HRC35 ~ 45. 加工 HRC35-45 类钢件

(B33) – suitable for workpiece in hardened steel HRC45-55. 加工 HRC45-55 类淬火钢



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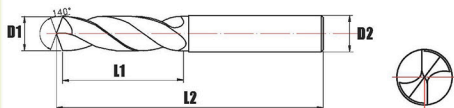
■ Part Number of Solid Carbide Drills

整体硬质合金钻头型号

(All size in MM / 单位: MM)

Nos. 序号	Part Name 品名	Drill Diameter 刃径 (D1)	Length of Cutting Edge 刃长 (L1)	Shank Dia 柄径 (D2)	Total Length 总长 (L2)	Materials 材料			Remarks 备注
1	Z	Φ1	10	4	35	B31	B32	B33	
2	Z	Φ1.1	15	4	40	B31	B32	B33	
3	Z	Φ1.2	15	4	40	B31	B32	B33	
4	Z	Φ1.3	15	4	40	B31	B32	B33	
5	Z	Φ1.4	15	4	40	B31	B32	B33	
6	Z	Φ1.5	15	4	40	B31	B32	B33	
7	Z	Φ1.6	16	4	45	B31	B32	B33	
8	Z	Φ1.7	16	4	45	B31	B32	B33	
9	Z	Φ1.8	16	4	45	B31	B32	B33	
10	Z	Φ1.9	16	4	45	B31	B32	B33	
11	Z	Φ2	20	4	50	B31	B32	B33	
12	Z	Φ2.1	20	4	50	B31	B32	B33	
13	Z	Φ2.2	20	4	50	B31	B32	B33	
14	Z	Φ2.3	20	4	50	B31	B32	B33	
15	Z	Φ2.4	20	4	50	B31	B32	B33	
16	Z	Φ2.5	20	4	50	B31	B32	B33	
17	Z	Φ2.6	20	4	50	B31	B32	B33	
18	Z	Φ2.7	20	4	50	B31	B32	B33	
19	Z	Φ2.8	20	4	50	B31	B32	B33	
20	Z	Φ2.9	20	4	50	B31	B32	B33	
21	Z	Φ3	22	4	50	B31	B32	B33	
22	Z	Φ3.1	22	4	50	B31	B32	B33	
23	Z	Φ3.2	22	4	50	B31	B32	B33	
24	Z	Φ3.3	22	4	50	B31	B32	B33	
25	Z	Φ3.4	22	4	50	B31	B32	B33	
26	Z	Φ3.5	22	4	50	B31	B32	B33	
27	Z	Φ3.6	22	4	50	B31	B32	B33	
28	Z	Φ3.7	22	4	50	B31	B32	B33	
29	Z	Φ3.8	22	4	50	B31	B32	B33	
30	Z	Φ3.9	22	4	50	B31	B32	B33	
31	Z	Φ4	25	4	50	B31	B32	B33	
32	Z	Φ4.1	25	6	50	B31	B32	B33	

■ Solid Carbide Drill 整体硬质合金钻头



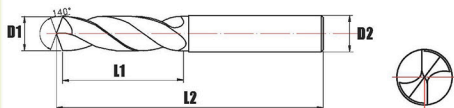
■ Part Number of Solid Carbide Drills

整体硬质合金钻头型号

(All size in MM / 单位: MM)

Nos. 序号	Part Name 品名	Drill Diameter 刃径 (D1)	Length of Cutting Edge 刃长 (L1)	Shank Dia 柄径 (D2)	Total Length 总长 (L2)	Materials 材料			Remarks 备注
33	Z	Φ4.2	25	6	50	B31	B32	B33	
34	Z	Φ4.3	25	6	50	B31	B32	B33	
35	Z	Φ4.4	25	6	50	B31	B32	B33	
36	Z	Φ4.5	25	6	50	B31	B32	B33	
37	Z	Φ4.6	25	6	50	B31	B32	B33	
38	Z	Φ4.7	25	6	50	B31	B32	B33	
39	Z	Φ4.8	25	6	50	B31	B32	B33	
40	Z	Φ4.9	25	6	50	B31	B32	B33	
41	Z	Φ5.0	25	6	50	B31	B32	B33	
42	Z	Φ5.1	25	6	50	B31	B32	B33	
43	Z	Φ5.2	25	6	50	B31	B32	B33	
44	Z	Φ5.3	25	6	50	B31	B32	B33	
45	Z	Φ5.4	25	6	50	B31	B32	B33	
46	Z	Φ5.5	25	6	50	B31	B32	B33	
47	Z	Φ5.6	25	6	50	B31	B32	B33	
48	Z	Φ5.7	25	6	50	B31	B32	B33	
49	Z	Φ5.8	25	6	50	B31	B32	B33	
50	Z	Φ5.9	25	6	50	B31	B32	B33	
51	Z	Φ6.0	27	6	55	B31	B32	B33	
52	Z	Φ6.1	27	8	55	B31	B32	B33	
53	Z	Φ6.2	27	8	55	B31	B32	B33	
54	Z	Φ6.3	27	8	55	B31	B32	B33	
55	Z	Φ6.4	27	8	55	B31	B32	B33	
56	Z	Φ6.5	27	8	55	B31	B32	B33	
57	Z	Φ6.6	30	8	60	B31	B32	B33	
58	Z	Φ6.7	30	8	60	B31	B32	B33	
59	Z	Φ6.8	30	8	60	B31	B32	B33	
60	Z	Φ6.9	30	8	60	B31	B32	B33	
61	Z	Φ7.0	30	8	60	B31	B32	B33	
62	Z	Φ7.5	30	8	60	B31	B32	B33	
63	Z	Φ8.0	30	8	60	B31	B32	B33	
64	Z	Φ8.5	35	10	70	B31	B32	B33	

■ Solid Carbide Drill 整体硬质合金钻头



■ Part Number of Solid Carbide Drills

整体硬质合金钻头型号

(All size in MM / 单位: MM)

Nos. 序号	Part Name 品名	Drill Diameter 刃径 (D1)	Length of Cutting Edge 刃长 (L1)	Shank Dia 柄径 (D2)	Total Length 总长 (L2)	Materials 材料			Remarks 备注
65	Z	Φ9.0	35	10	70	B31	B32	B33	
66	Z	Φ9.5	35	10	70	B31	B32	B33	
67	Z	Φ10.0	38	10	75	B31	B32	B33	
68	Z	Φ10.5	38	12	75	B31	B32	B33	
69	Z	Φ11.0	38	12	75	B31	B32	B33	
70	Z	Φ12.0	38	12	75	B31	B32	B33	
71	Z	Φ12.5	40	14	80	B31	B32	B33	
72	Z	Φ13	40	14	80	B31	B32	B33	
73	Z	Φ13.5	40	14	85	B31	B32	B33	
74	Z	Φ14	40	14	90	B31	B32	B33	
75	Z	Φ14.5	45	16	90	B31	B32	B33	
76	Z	Φ15	45	16	90	B31	B32	B33	
77	Z	Φ15.5	45	16	95	B31	B32	B33	
78	Z	Φ16	47	16	95	B31	B32	B33	
79	Z	Φ16.5	47	18	95	B31	B32	B33	
80	Z	Φ17	47	18	95	B31	B32	B33	
81	Z	Φ17.5	50	18	100	B31	B32	B33	
82	Z	Φ18	50	18	100	B31	B32	B33	
83	Z	Φ18.5	50	20	110	B31	B32	B33	
84	Z	Φ19	55	20	120	B31	B32	B33	
85	Z	Φ20	55	20	120	B31	B32	B33	



Production Equipment 生产设备



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EXPRESS
顺丰速运



Special Cutting Tools CO., LTD. (SCT)

成都锐腾精密工具有限公司

Office : No.49 Huaishu Street, Chengdu 610031, China.

Telephone : 0086 28 8625 0130

Email : sales@special-cutting-tools.com

Website : www.special-cutting-tools.com

